

CLAIMS

1. Process for the preparation of a block copolymer, the process being carried out in the presence of a multifunctional initiator and comprising at least one enzymatically catalyzed homo- or copolymerization reaction and at least one non-enzymatically catalyzed controlled homo- or copolymerization reaction, characterized in that the non-enzymatically catalyzed controlled homo- or copolymerization reaction is chosen from the group comprising a free radical polymerization reaction, an ionic polymerization reaction, a polycondensation reaction, and a ring opening polymerization (ROP) reaction.
2. Process according to claim 1, wherein the non-enzymatically catalyzed controlled polymerization reaction is a nitroxide mediated radical polymerization reaction.
3. Process according to claim 1 or claim 2, wherein the non-enzymatically catalyzed controlled polymerization reaction involves the polymerization of a monomer selected from the group comprising (meth)acrylates, styrenes, acrylonitriles, vinyl pyridines, vinyl formamide, (meth)acrylamides, and maleimides.
4. Process according to any one of claims 1-3, wherein the enzymatically catalyzed polymerization reaction is a ROP reaction.
5. Process according to claim 4, wherein optionally substituted ϵ -caprolactone is used as a monomer.
6. Process according to claim 5, wherein the optionally substituted ϵ -caprolactone is a substituted ϵ -caprolactone.
7. Process according to any one of claims 1-6, wherein the enzymatically catalyzed polymerization reaction is catalysed by a lipase of class EC 3.1.1.3.
8. Process according to claim 7, wherein the lipase is chosen from the group comprising *Candida antarctica* Lipase B, *Pseudomonas cepacia* (lipase PS-30), porcine pancreatic lipase (PPL), *Candida cylindracea* (lipase CCL), *Candida Rugosa* (lipase CR), *Mucor Miehei* (lipozyme), *Pseudomonas aeruginosa* (lipase PA), *Pseudomonas fluorescence* (lipase PF), and *Aspergillus niger* (lipase A).
9. Process according to any one of claims 1-8, wherein at least one enzymatically catalyzed polymerization reaction and at least one non-

enzymatically catalyzed controlled polymerization reaction are carried out in bulk.

10. Process according to any one of claims 1-9, wherein at least one enzymatically catalyzed polymerization reaction and at least one non-enzymatically catalyzed controlled polymerization reaction are carried out in one pot.
11. Process according to claim 10, wherein at least one enzymatically catalyzed polymerization reaction and at least one non-enzymatically catalyzed controlled polymerization reaction are carried out simultaneously.
12. Chiral block copolymer wherein at least one block comprises at least one substituted ϵ -caprolactone derivative.
13. Chiral block copolymer according to claim 12 having an M_w/M_n in the range 1.1-2.5.
14. Chiral block copolymer according to claim 12 or claim 13, obtainable by a process according to any one of claims 1-11.